



官微 扫描关注

## 创新思维 工匠精神

上海正宜机器工程技术制造有限公司  
Shanghai Zhengyi Machinery Engineering Technology Manufacturing Co., Ltd

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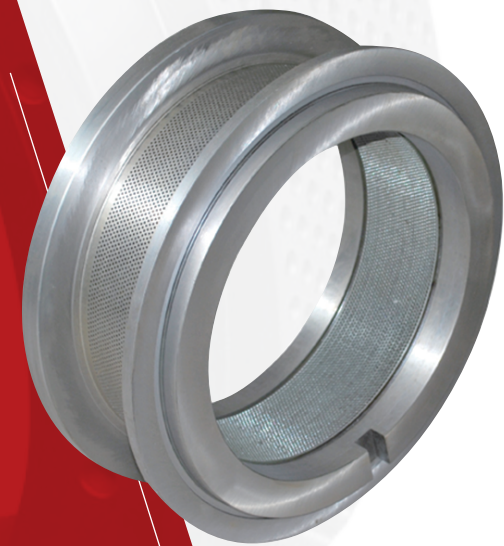
服务热线  
Hotline: 400-8200-470

## 环模介绍

RING DIE

采用欧标X46Cr13材质成分, 严格管控的生产工艺带来高精度的产品体验, 无论是装配尺寸还是孔壁的光洁度, 都达到了行业一流水准, 成熟的真空热处理工艺保证了环模产品的使用寿命, 为客户带来良好的环模使用体验。

Adopting the material composition of X46Cr13 Euro Standard and strictly controlled production process, the products with high precision have reached the first-class level of the industry in terms of assembly size and hole wall smoothness. The mature vacuum heat treatment process ensures the service life of the ring die products and brings customers a good experience in using the ring die.



## 压辊介绍

ROLLER

### 压辊总成

ROLLER ASSEMBLY

装配精度高, 密封性能好, 壳体转动流畅无阻。压辊壳采用高品质表层渗碳工艺, 硬度高, 抗冲击, 耐磨性好, 可针对客户环模使用设计相匹配的压辊壳表面纹路。

The assembly accuracy is high, the sealing performance is good, and the shell rotates smoothly and without obstruction. Roller shell adopts high quality surface carburizing process, which has high hardness, impact resistance and good wear resistance. It can be used to design matching surface lines of roller shell for customers' ring dies.



### 破碎辊

CRUSH ROLLER

合金冷硬铸铁材质, 辊体直线度高, 布齿均匀, 辊体运行稳定, 抗冲击, 耐用性好, 可提供辊齿维修服务。

Alloy chilled cast iron material, high straightness of roll body, uniform distribution of teeth, stable operation of roll body, impact resistance, good durability, can provide maintenance services for roll teeth.

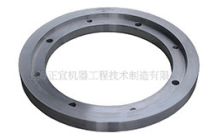


### 耐磨环

WEAR RING

产品加工精度高, 做到与环模安装面的完美贴合, 完全保证环模的顺畅装配与稳定运行。

The product processing precision is high, so that it fits perfectly with the installation surface of the ring die and ensures the smooth assembly and stable operation of the ring die.



### 偏心轴

ROLLER SHAFT

高强度合金钢制作, 产品加工精度高, 整体调质+局部高频淬火工艺, 抗弯曲抗扭矩, 耐用性好。

Made of high strength alloy steel, with high processing precision, integral quenching and tempering + local high frequency quenching process, bending and torsion resistance, good durability.



## 光生物反应器

PHOTOBIOREACTOR



## 散装自动取样器

BULK AUTOSAMPLER



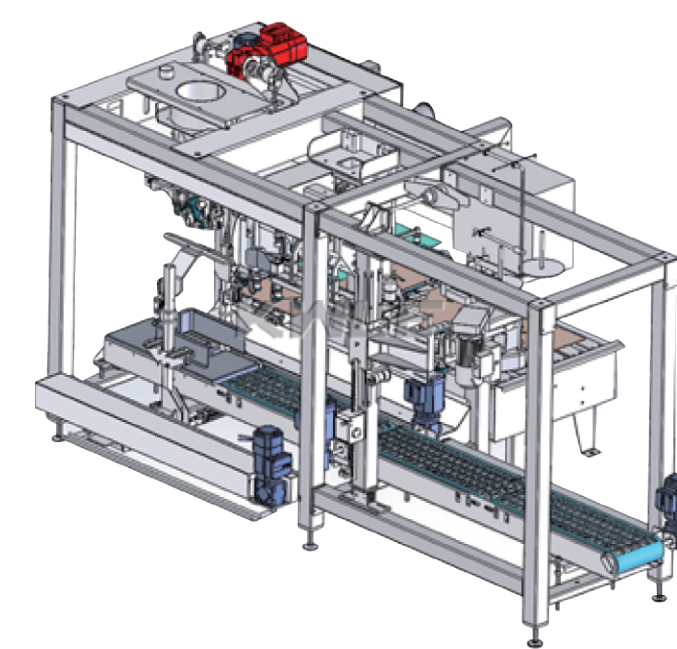
## 自动拆包机组

AUTOMATIC UNPACKING MACHINE



## 全自动包装机组

AUTOMATIC PACKAGING MACHINE



包装袋型式: 一字型枕式袋或M型包装袋  
Packing Bag Type: Pillow Type Bag or M Type Bag

包装袋材质: 多层纸袋、重膜PE袋、纸塑复合袋、PP编织袋  
Packing Bag Material: Multilayer Paper Bag, Heavy Film PE Bag, Paper-Plastic Composite Bag, PP Woven Bag

包装袋尺寸(Packing Bag Size): 800Bags/h (MAX)

袋库容量: 3档袋库位, 每档容纳100-200只袋子  
Bag storage capacity: 3 bags storage, 100 to 200 bags per file

针对饲料行业袋装原料的入仓投料而专门设计;  
Specially designed for the loading and unloading of bagged raw materials in the feed industry

垛盘尺寸(Pallet size): 1800 (L) \* 1500 (W) mm (max);

适用于大多数饲料袋装原料;  
Suitable for most feed bags;

倾倒率(Dumping rate): ~99.9%

处理能力(Processing capacity): 600~800 bag/h

全液压传动  
Full hydraulic drive

分层取样  
Stratified sampling

样品分层收集  
Sample stratified collection

酸碱度自动调节, 自动控温  
Automatic adjustment of acidity and alkalinity, automatic temperature control

溶氧、电导自动检测  
Dissolved oxygen, automatic detection of conductance

藻种、海水、空气自动添加  
Algae, seawater, and air are automatically added

藻类自动输送  
Automatic algae transport

全电脑控制  
Full computer control





## 公司简介 BRIEF INTRODUCTION

上海正宜机器工程技术制造有限公司, 成立于1999年, 专注于研发制造各类颗粒机环模、压辊、其他饲料厂设备及配件的创新型企业。

公司不断吸收国际先进的环模加工技术, 并引进国内外高质量、高精度的先进加工设备, 拥有采用德国技术的高精度四轴深孔枪钻和国内大立式真空淬火炉等先进的加工设备, 具备一流的环模设计技术和先进的加工工艺。二十多年来, 公司秉承匠心制作精神, 专注环模技术及生产, 环模产品覆盖近200种规格型号, 拥有超过42000个实际环模设计生产经验, 涉及禽畜料、牛羊料、水产料、生物质木屑等原料制粒工艺。同时, 我们不断创新, 研发出环保系统、光反应器等产品。

公司始终坚持四个零“材料零缺陷、设计零缺陷、加工零缺陷、工序零漏检”的质量方针, 致力于为客户提供优质的产品和服务, 为饲料及畜牧养殖行业的发展贡献力量。

Founded in 1999, Shanghai Zhengyi Machinery Co., Ltd., a wholly owned subsidiary of Charoen Pokphand Group (CP Group), focuses on using innovative approaches to do research, development, and manufacturing of various kinds of pellet mill ring dies, rollers, and other feed mill equipment and accessories.

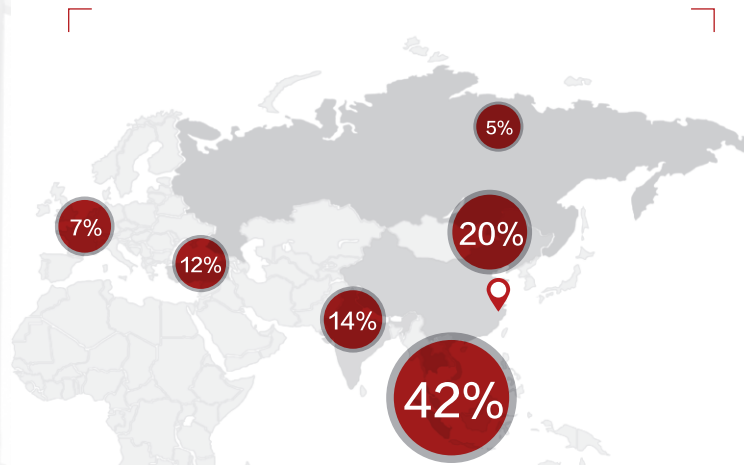
The company keeps upgrading its technology by adopting the most advanced ring die processing practices around the world. The processing equipment that it uses is all of premium quality and high precision. For example, Zhengyi now operates the four-axis deep hole gun drill with high precision, a technology that it imported from Germany. It also owns the large vertical vacuum quenching furnace. The advanced technologies and equipment allow Zhengyi to provide the first-class ring die design and manufacturing services in the market.

Zhengyi has been dedicated to ring die technology research and production for over 20 years. Now its ring die products cover nearly 200 models with different sizes to choose from. With such a profound history, Zhengyi is your most experienced partner to go for. It has done the design and production of practical dies for more than 42000 times, involving all kinds of raw material granulation processes such as livestock and poultry feed, cattle and sheep feed, aquatic feed, and biomass wood chips.

At the same time, Zhengyi keeps innovating and developing new products, which include environmental protection systems and light-reactors for algae culture.

Shanghai Zhengyi adheres to the four-zero quality control policy, meaning zero material defect, zero design defect, zero processing defect, and zero missed inspection. By providing clients with high quality products and services, Zhengyi sees itself contributing to the development of the feed and livestock industry in a significant way.

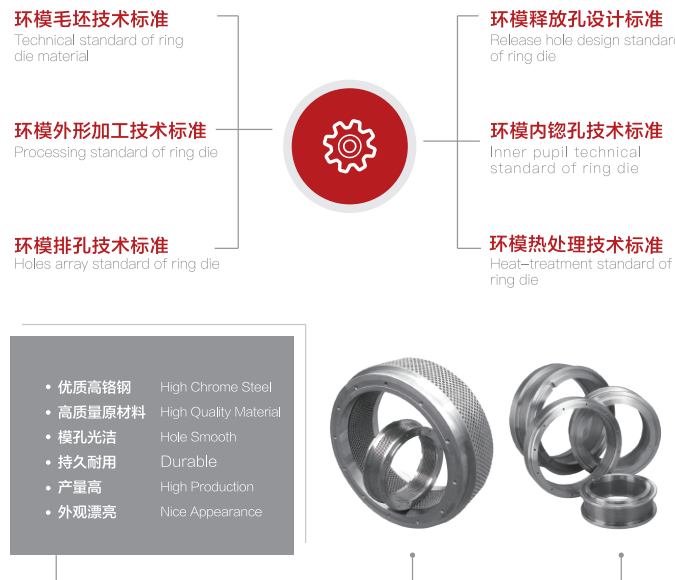
## 主要产品国际供货流向 GLOBAL MARKET DISTRIBUTION



## 荣誉证书 CERTIFICATIONS



## 技术与设计理念 TECHNOLOGY AND DESIGN CONCEPT



## 我们的优势 OUR ADVANTAGE

**丰富的数据与经验积累:**  
Rich data and accumulated experience.

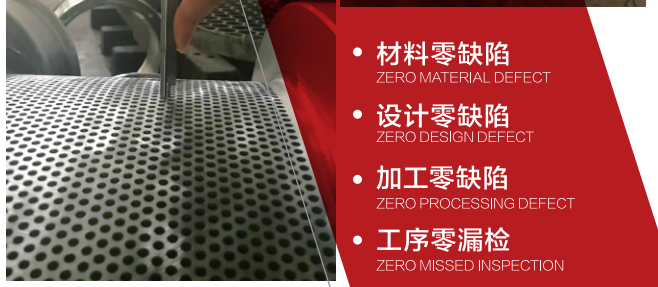
**我们拥有超过42000个实际环模设计生产经验**  
We have more than 42000 ring die design and production experience.

**设计与实践的相互验证:**  
Mutual verification of design and practice.

**我们既是制造者, 也是使用者, 正大的产品反馈是我们技术优化最有力的数据支撑**  
We are both a manufacturer and a user. CP's product feedback is the most powerful data support for our technology optimization

## 质量管理体系 QUALITY MANAGEMENT SYSTEM

定期的指导培训, 提高技术与质量管理人员的技术水平与质量意识, 为坚持上海正宜质量精神“产品质量四个零”而不懈努力。



- 材料零缺陷 ZERO MATERIAL DEFECT
- 设计零缺陷 ZERO DESIGN DEFECT
- 加工零缺陷 ZERO PROCESSING DEFECT
- 工序零漏检 ZERO MISSED INSPECTION

## QUALITY MANAGEMENT SYSTEM

## 颗粒机系统 PELLET MILL SYSTEM



产能 (ton/hour): 3ton to 30ton

功率(power): 37KW-300KW

主要功能 (advantage): 自动调节压辊 (automatic roller gap adjustment system)

## 全自动码垛生产线 AUTOMATIC PALLETIZING PRODUCTION LINE



包装系统全套交钥匙工程  
Packaging system turnkey project

包括: 封口机、标签机、输送机、倒袋机、平整机、复检秤、抓取机、托盘库。  
Including: sealing machine, labeling machine, conveyor, bag-breaking machine, leveling machine, rechecking scale, grab machine, pallet storehouse

托盘输送机及码垛系统。  
Pallet conveyor and palletizing system

## 微波光氧除臭设备 MICROWAVE PHOTO-OXYGEN DEODORIZER



利用特制的高能臭氧UV紫外线光束照射废气, 使有机或无机高分子恶臭化合物分子链在臭氧高能紫外线光束照射下与臭氧进行反应生成低分子化合物, 如CO2、H2O等。

The special high-energy high-ozone UV ultraviolet light beam is used to irradiate the exhaust gas, and the molecular chain of the organic or inorganic high-molecular malodorous compound is reacted with ozone under the irradiation of a high-ener UV ultraviolet light beam to form a low molecular compound such as CO2, H2O, etc.

投资费用低、适用范围广、净化效率高、操作简单、除臭效果好、设备运行稳定、占地小、运行费用低、随用随开、不会造成二次污染。  
It has low investment cost, wide application range, high purification efficiency, simple operation and good deodorization effect. The equipment runs steadily, occupies a small area, and has low operating cost. Use as you like. No secondary pollution

## 主要合作伙伴 MAIN PARTNER

